



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**RBW6705G00632-3G-3**  
**Job Sheet 178633**



2L-5

Part No: RBW6705G00632-3G-3

Job Qty: 6 ea

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 6/5/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6705G00632-3G Rev. 0 IPP Rev. A 18.05.31 new issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 6 Ea  | 7/3/18     | 7/3/18   | 0.00      | 0.00    | Start Up Machining-2  |           |          |
| 110   | Mori Seiki         | 6 pcs | 7/3/18     | 7/3/18   | 0.00      | 3.00    | MORI SL2500Y          |           |          |
| 120   | QC                 | 6 pcs | 7/3/18     | 7/3/18   | 0.00      | 0.00    | QC2 Machining-4       |           |          |
| 130   | QC                 | 6 pcs | 7/3/18     | 7/3/18   | 0.00      | 0.00    | QC8 Machining-4       |           |          |
| 140   | Packaging          | 6 pcs | 7/3/18     | 7/3/18   | 0.00      | 0.00    | Packaging3-1          |           |          |
| 150   | QC21-SA            | 6 Ea  | 7/3/18     | 7/3/18   | 0.00      | 0.00    | QC21                  |           |          |

Part Op 110 - 1-Machine as per folio FC146 FOLIO REV: AA DWG REV: 0 2-Debur

### Job BOM

| Part / Item          | Component Name              | Quantity            | Operation             | Container |
|----------------------|-----------------------------|---------------------|-----------------------|-----------|
| MT-BRASS-C360-R1.500 | Brass C360 Round Bar 1.500" | 1.0680 ft (.178 ea) | 90-Start up Operation | SC076584  |

### Job Allocations

| Operation             | Component Part       | Required | Inventory | Allocated |
|-----------------------|----------------------|----------|-----------|-----------|
| 90-Start up Operation | MT-BRASS-C360-R1.500 | 1        | 9         | 0         |

### Part Specifications



Dart Aerospace Ltd.  
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found.

Container No: S094029



Part: RBW6705G00632-3G-3

Job No: 178633

Serial No/Batch: S094029

Revision: 0

Inspector:

Exp Date:

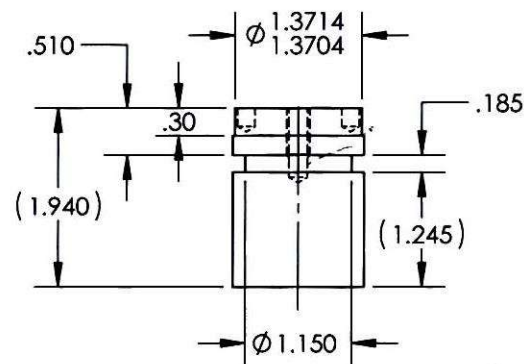
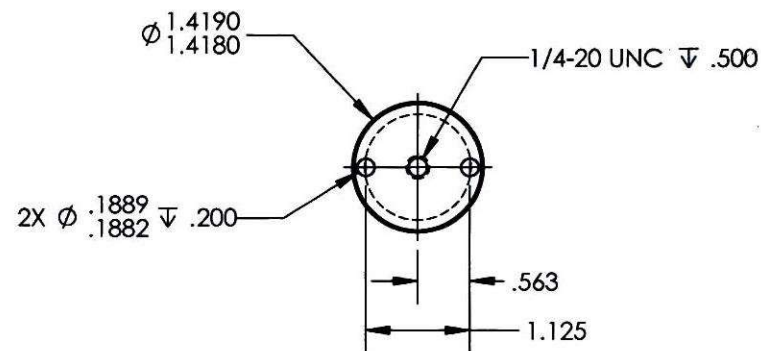
Instructions:

Date: 07/19/18

Plex 7/11/18 8:51 AM dart.logan.david

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| REVISIONS |             |      |         |
|-----------|-------------|------|---------|
| REV       | DESCRIPTION | DATE | INITIAL |
|           |             |      |         |



③  
BASE



SHOP COPY  
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WORK ORDER  
NO. 178633  
20180711  
~

A06

|                                                        |                          |
|--------------------------------------------------------|--------------------------|
| <b>RED BARN MACHINE</b>                                |                          |
| <b>TITLE</b><br>FLAPPING LOCKING TOOL, T/R             |                          |
| <b>DWG NO.</b><br>RBW6705G00632-3G-3                   | <b>REV</b>               |
| <b>MAT'L</b> BRASS                                     | <b>DRAWN BY:</b> GILBERT |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | <b>APPROVED</b> D Weil   |
| .XXX ± .005                                            | <b>HEAT</b>              |
| .XX ± .01                                              | <b>TREAT</b>             |
| .X ± .1                                                | <b>FINISH</b>            |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R        | <b>SPEC</b>              |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING           | <b>USED ON MODEL</b>     |
|                                                        | AW139                    |
| <b>SCALE</b> 1:2                                       | <b>DATE</b> 5/23/2012    |
| <b>SHEET 3 OF 7</b>                                    |                          |



# INSPECTION SHEET

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 14.07.31 | New Issue | KJ         |          |